

GLASS IS LIFE™

O-I makers of pure, sustainable,
brand-building glass packaging

O-I Manufacturing France

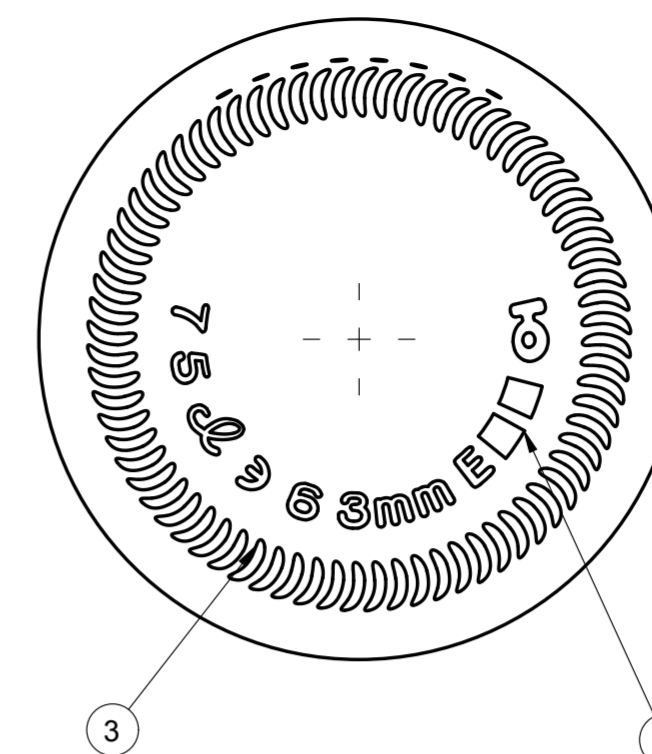
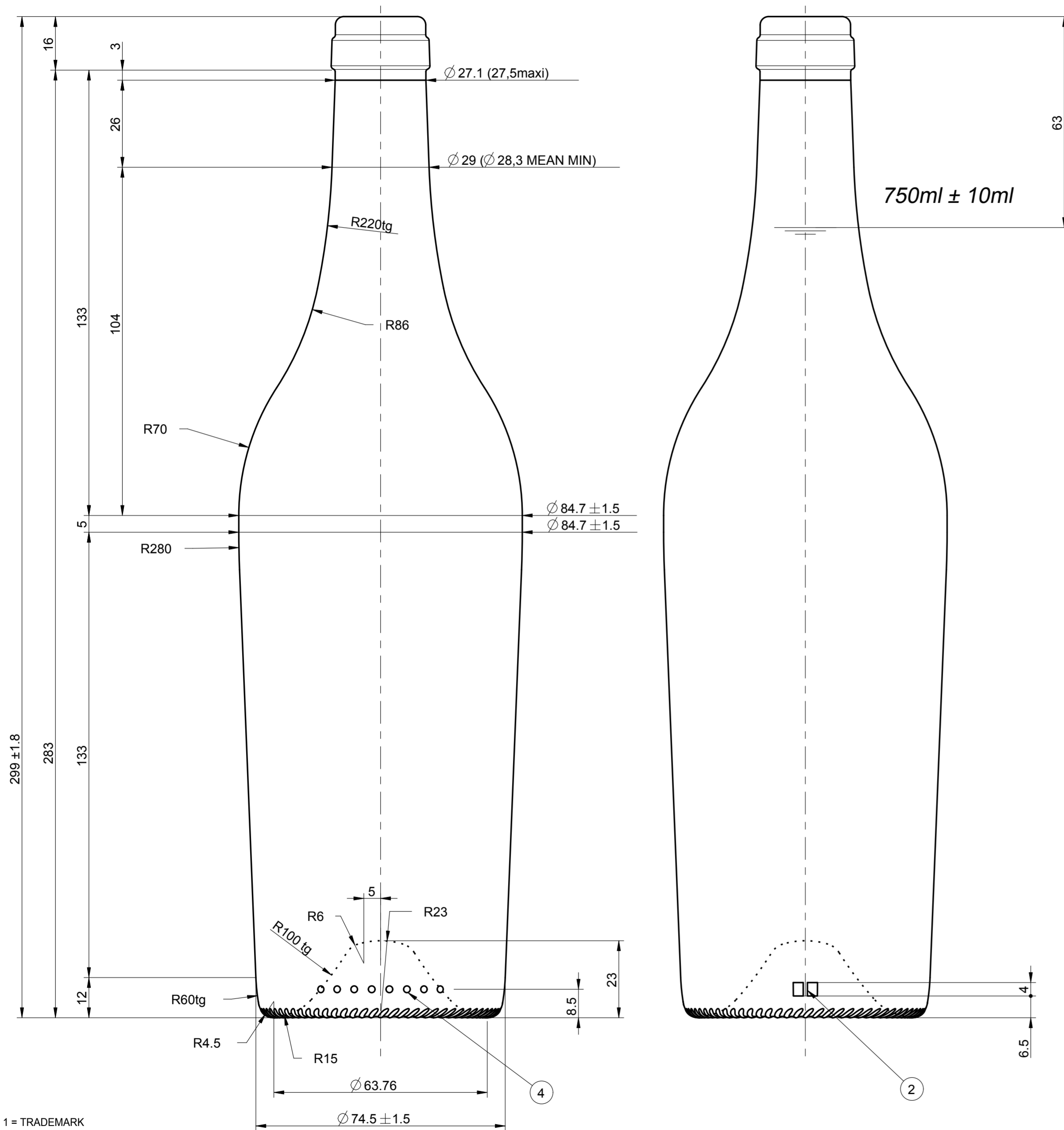
64 bd du 11 Novembre 1918 - BP 1228
69611 Villeurbanne Cedex, France
Tel. +33 (0)426686500

CONTAINER & MOULD ENGINEERING EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

HEAT TREATMENT 50 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TILT ANGLE 16.48°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3509	FINISH REF. CETIE GME 50.1 1992
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)
770ml APPROX.

CONTAINER RATED CAPACITY (FILLPOINT)
750ml ± 10ml

CONTAINER WEIGHT
600g APPROX.

FINISH DESIGNATION
FR_30_GME 50.1_H160_3509

MAX GAS VOLUME
DESIGN REF.
Rework 4819-04C

**STANDARD
75 CL BACCHUS**

DESIGNER	EBL	DATE	14/04/2013
CHECKED		DATE	

DRAWING NUMBER 130400	MOULD/SAP NUMBER 012017
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No	DATE	REVISIONS	DESIGN/CHECK
	12/04/13	MAJ sur KBE du 1010/014 (plan n°4819-04C)	EBL